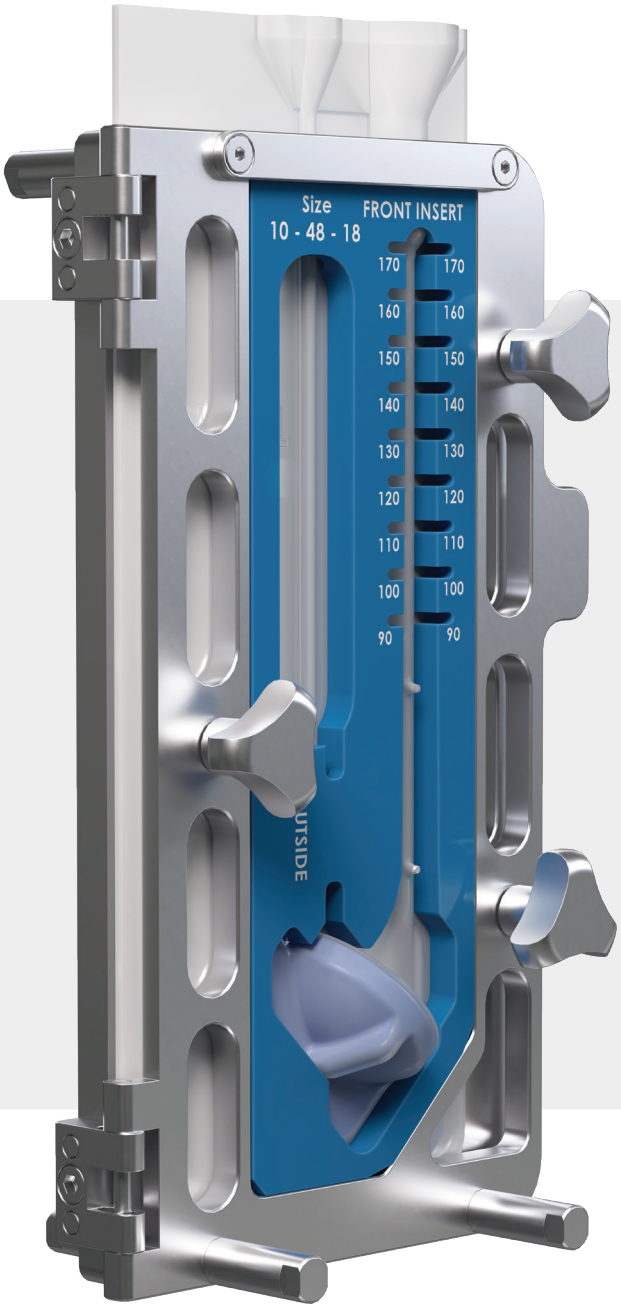
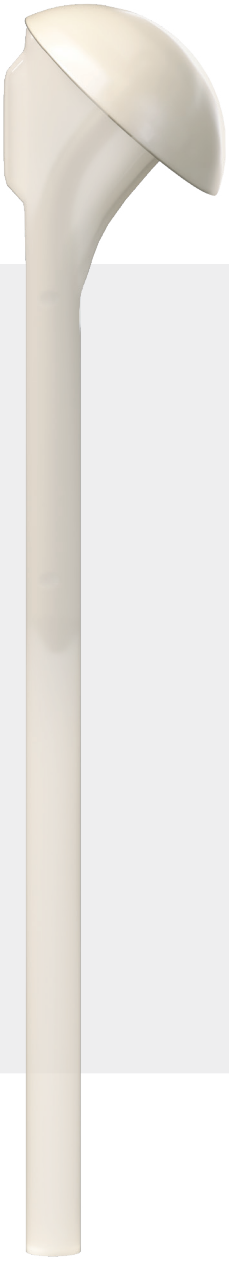
CeMend™ Shoulder Spacer Molds

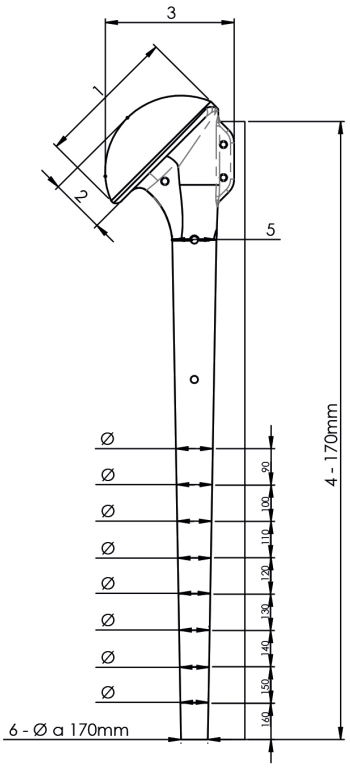
Surgical Technique





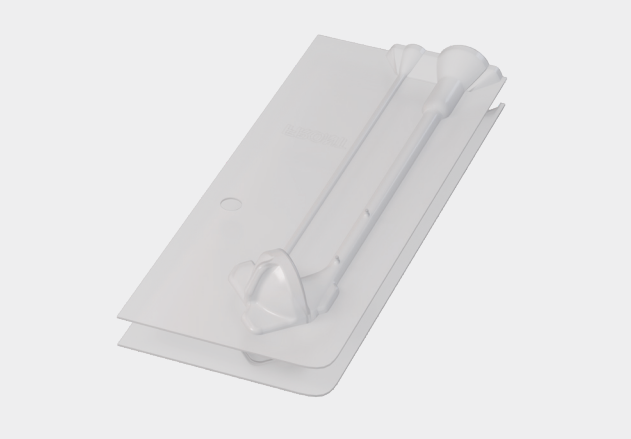
Arthrex®

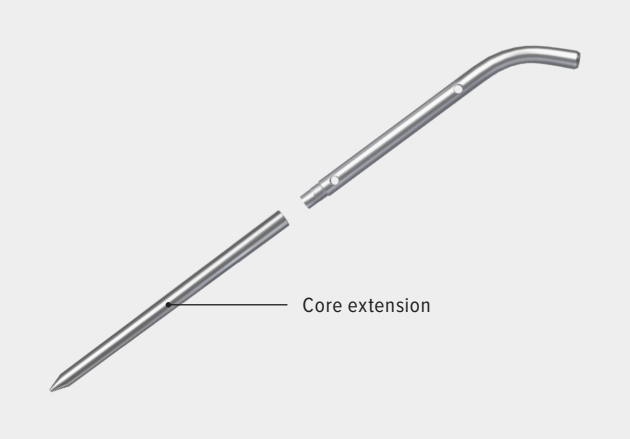
Spacer Dimensions



Description	Stem Length (mm)	1	2	3		4	5	6
				42-15	48-18			
Head 42-15		38.1	14.5					
Head 48-18		44.1	17.5					
Stem 8 mm	90			34.9		89.3	8	6.8
Stem 10 mm	90			34.9	39.7	89.3	10	8.5
	100					98.9		8.4
	110					109.3		8.2
	120					119.9		8
	130					129.7		7.9
	140					140		7.6
	150					149.7		7.5
	160					160		7.4
	170					169.8		7.3
Stem 12 mm	90			34.9	39.7	89.3	12	9.6
	100					98.9		9.2
	110					109.3		8.9
	120					119.9		8.5
	130					129.7		8.2
	140					140		7.8
	150					149.7		7.5
	160					160		7.3
	170					169.8		7.1
Stem 14 mm	90				39.7	89.3	14	11.7
	100					98.9		11.4
	110					109.3		11
	120					119.9		10.7
	130					129.7		10.4
	140					140		10.1
	150					149.7		9.8
	160					160		9.5
	170					169.8		9.2

Spacer Configurations





Disposable Mold for Spacer Realization
Six molds are provided, distinguished by the combination of stem and head-offset:

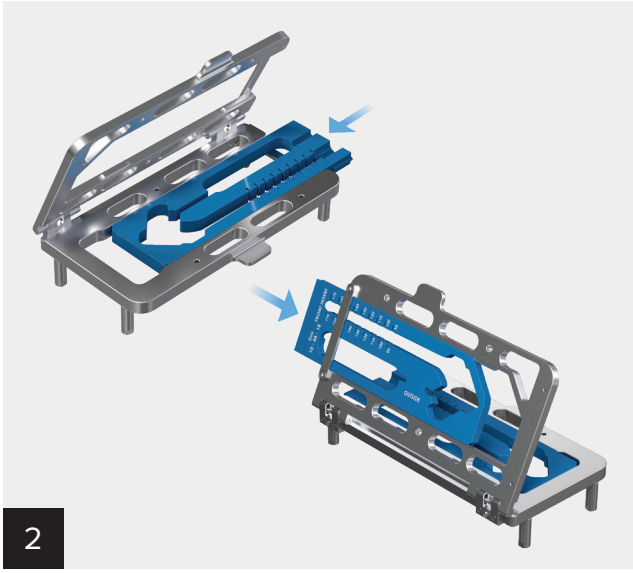
- Stem Ø: 8 mm, head-offset: 42-15
- Stem Ø: 10 mm, head-offset: 42-15
- Stem Ø: 10 mm, head-offset: 48-18
- Stem Ø: 12 mm, head-offset: 42-15
- Stem Ø: 12 mm, head-offset: 48-18
- Stem Ø: 14 mm, head-offset: 48-18

Two metal core extensions can be purchased separately. Use the short extension to prepare spacers with a stem length between 135 mm and 160 mm. Use the longer extension when a 170 mm stem is needed. The core extensions provide a higher distal resistance but their use is not mandatory.

Spacer Mold Preparation

1

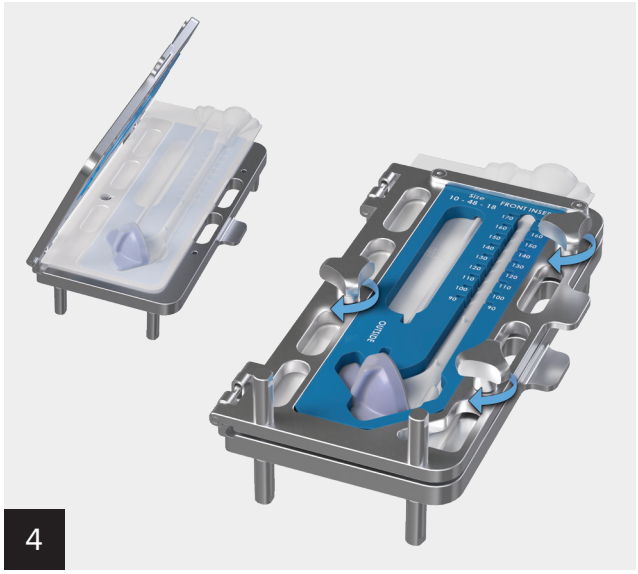
Select the appropriate-size press and head form that corresponds with the selected mold.



2

Slide the insert into the base.

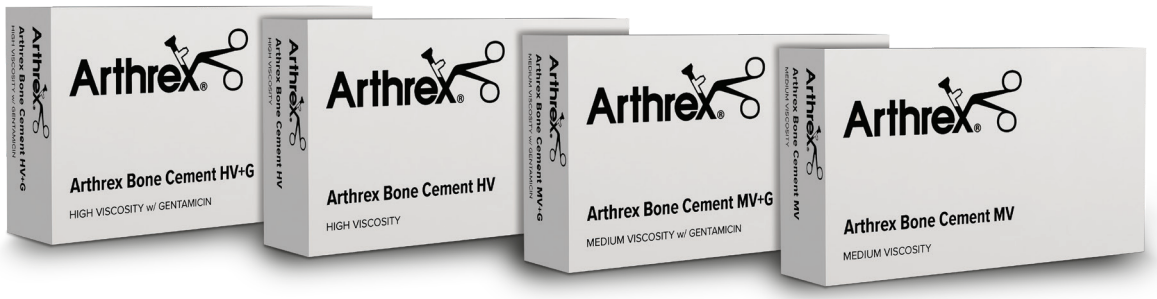
Slightly peel back the mold to position the head insert. Attach the optional stem extension if desired.



Ensure proper alignment of the mold in the base. Press and screw the base closed tightly.

Cement Configurations

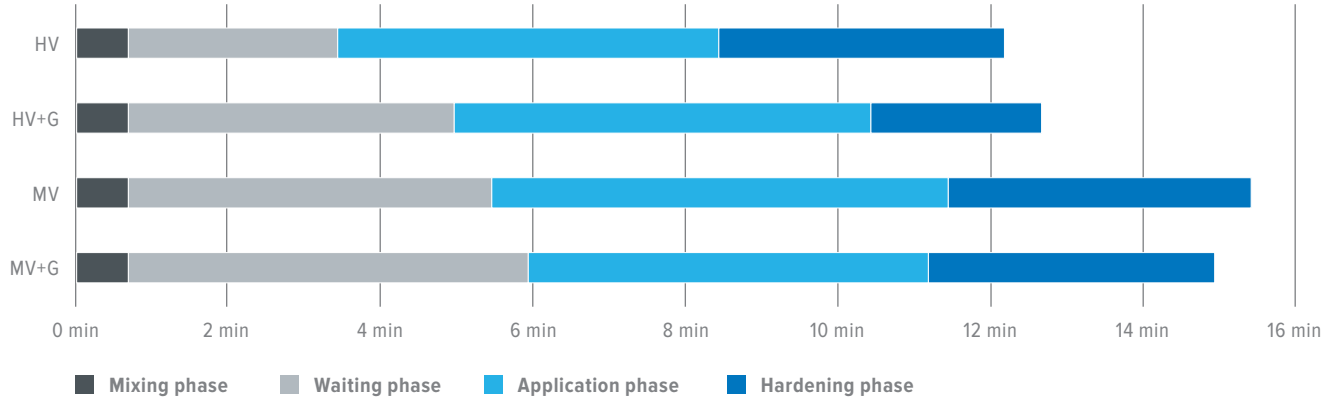
Arthrex Bone Cement is available in 4 options including high viscosity (HV) and medium viscosity (MV), both with and without gentamicin (G) . It is recommended to use Arthrex MV+G cement when creating spacer molds. MV cement should be utilized for mold creation or anytime the syringe mixing device is preferred. HV cement creates more doughy handling characteristics.



Cement Working Times

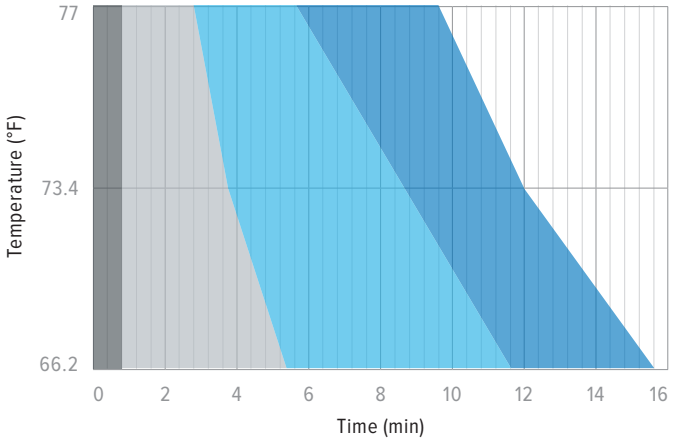
Bone cement characteristics are critical to understand and are dramatically affected by a number of factors. Specific factors include, but are not limited to, ambient room temperature, humidity, and mixing methods.

Note: Handling characteristics and setting time of bone cements are affected by temperature, humidity, and mixing methods.

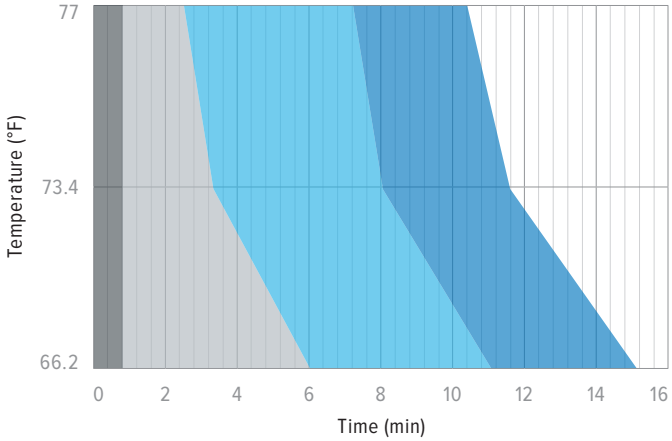


Note: All times presented are for cement mixed without vacuum.

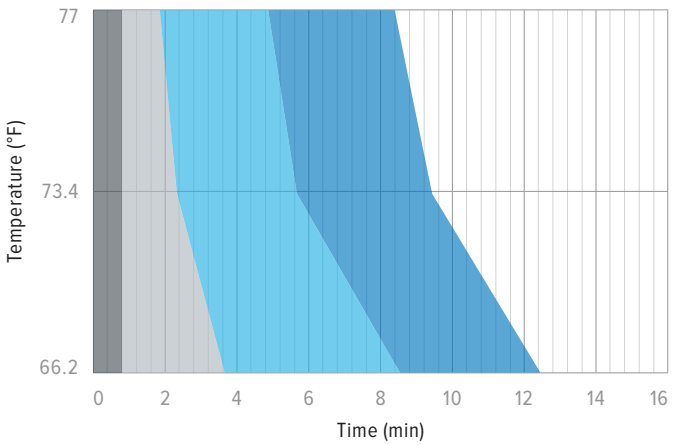
Without Gentamicin

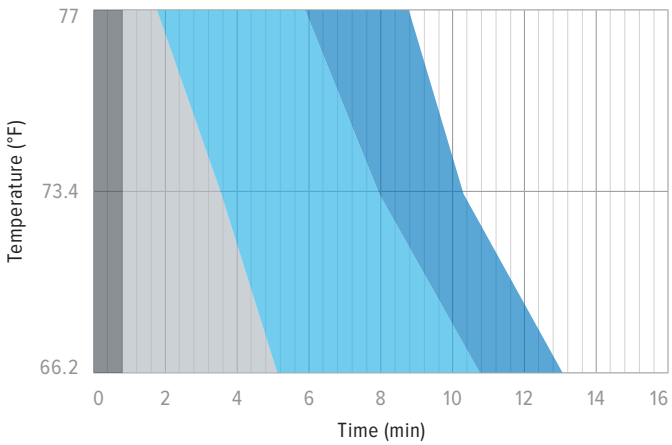


With Gentamicin



Medium Viscosity



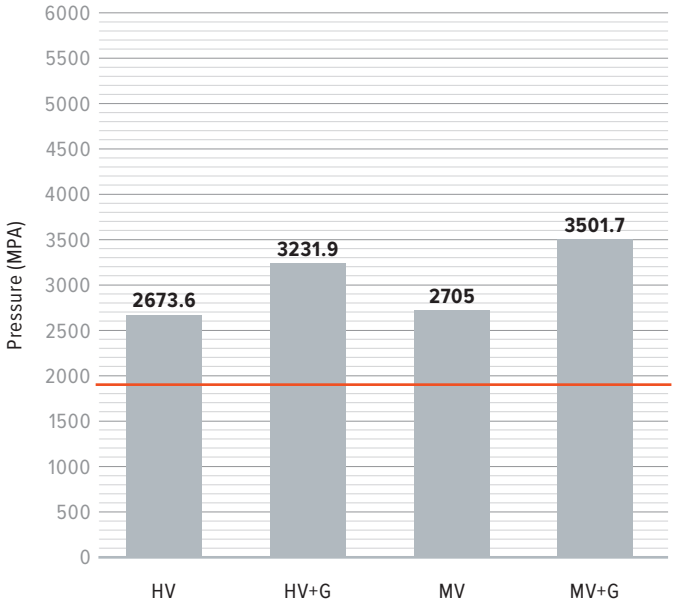


High Viscosity

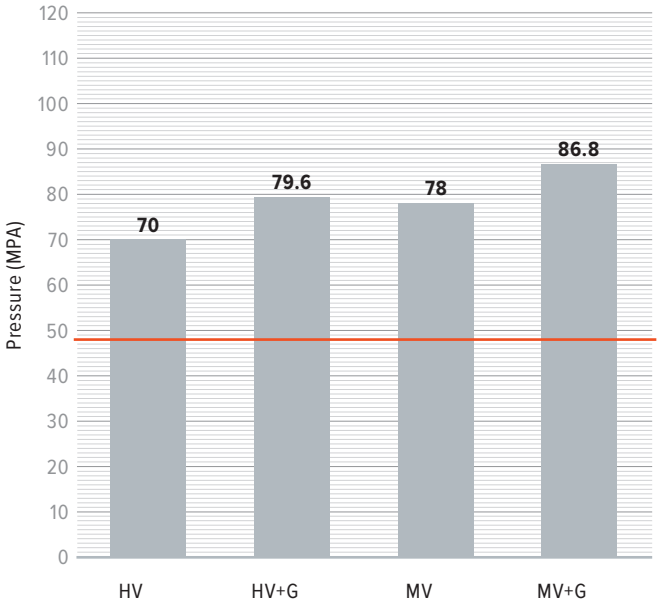
Mechanical Properties

Arthrex Bone Cement exceeds all requirements set by ISO 5833:2002.

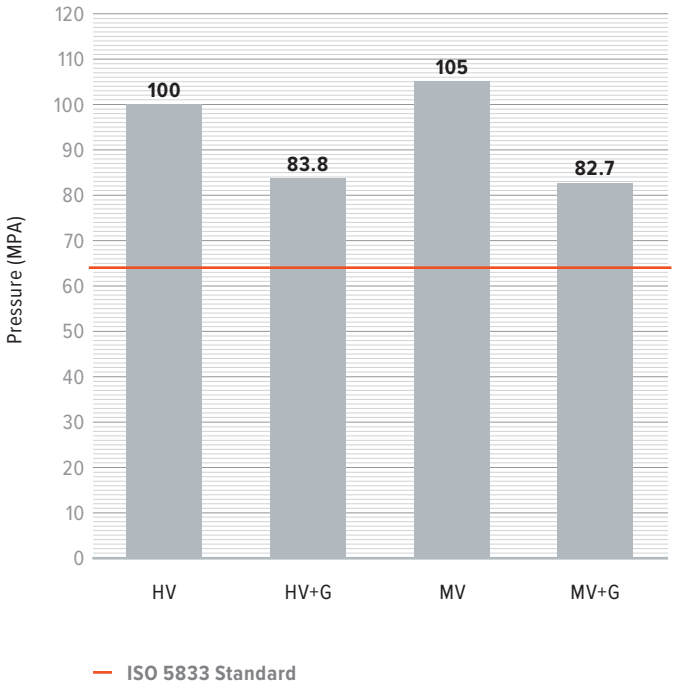
Bending Modulus



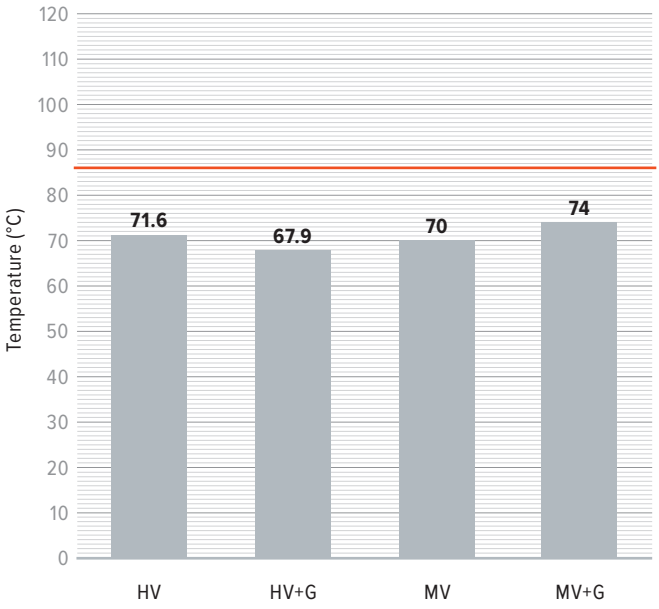
Bending Strength



Compressive Strength



Maximum Temperature



Data on file with manufacturer (G21 SrL).

Cement Preparation

Two batches of cement are needed to create the shoulder spacer.

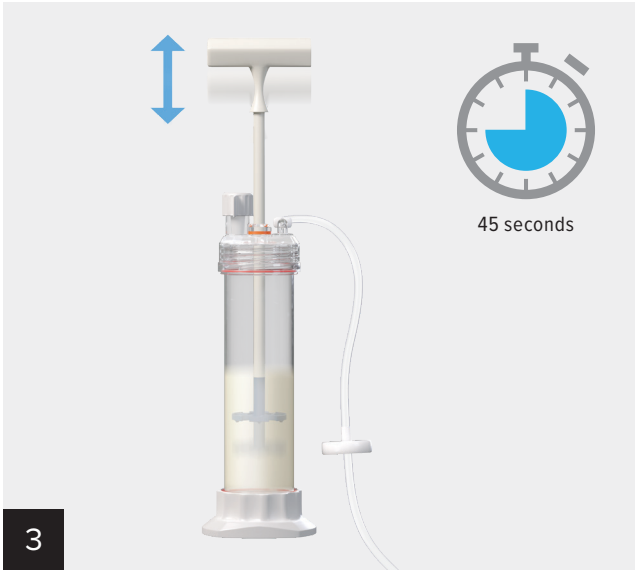
It is recommended to use Arthrex Bone Cement MV or MV+G with syringe mixer to create the spacer molds.

Notes:

- **To improve elution characteristics, mixing under vacuum pressure is not recommended.**
- **Arthrex Bone Cement is manufactured by G21 SrL. Arthrex Bone Cement MV and MV+G options are equivalent to the manufacturer's G3 low-viscosity offering.**

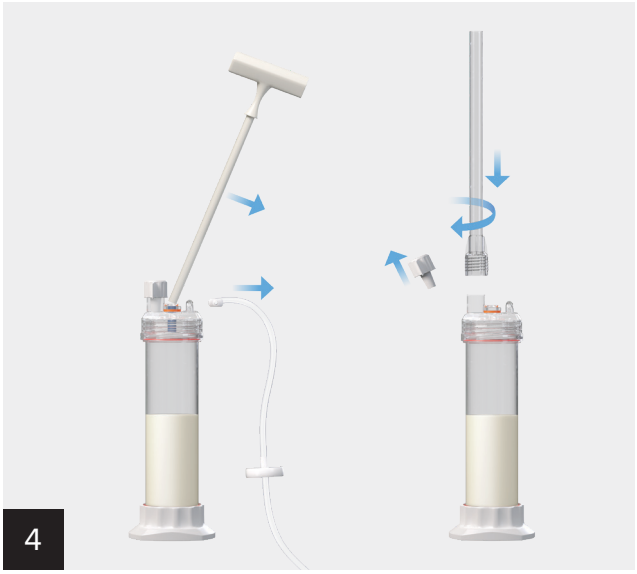
Pull the plunger up completely and remove the cap.

To ensure appropriate mixing when using the syringe, the first liquid monomer should be added to the apparatus first and the second should be added last, leaving the powder polymer in the middle of the solution.

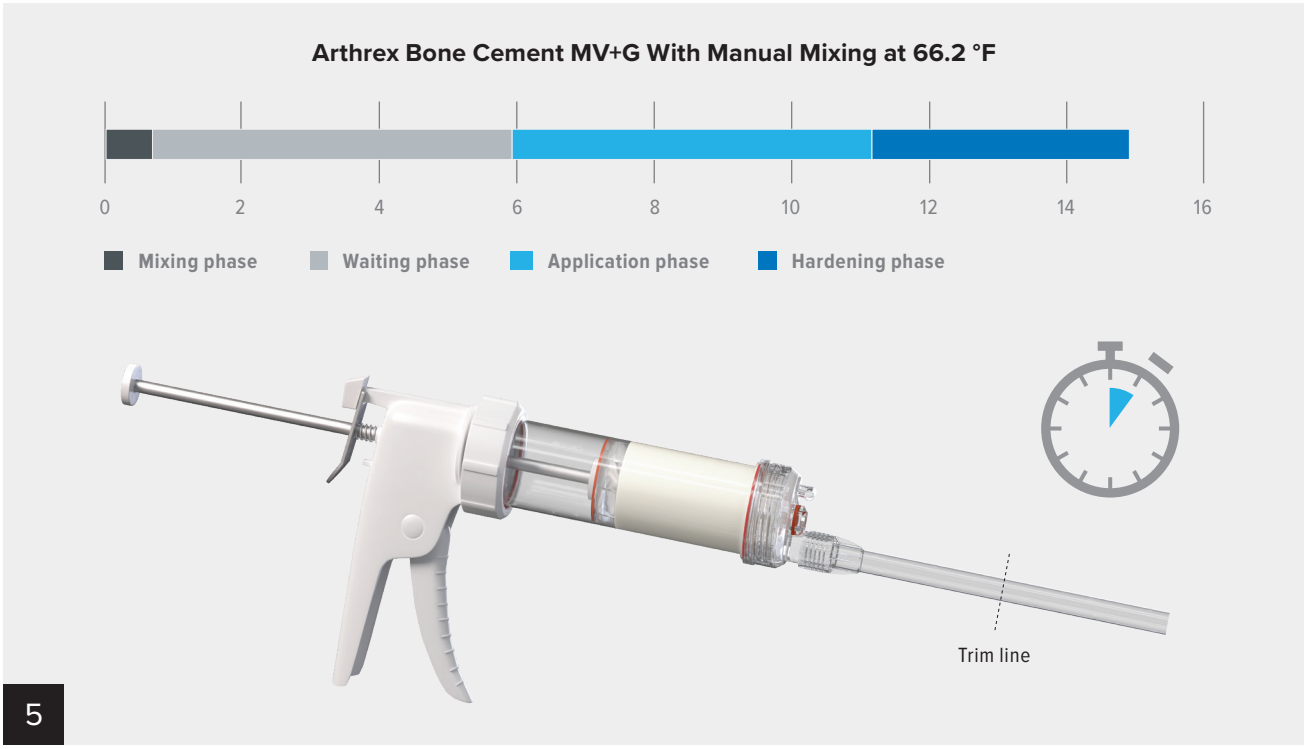


Mix thoroughly for 45 seconds.

Note: To improve elution characteristics, mixing under vacuum pressure is not recommended.



Pull the plunger up completely so that a blue line is visible, and snap off the plunger rod. Attach the nozzle and trim as desired based on the mold size.



5

Wait for the cement to be approximately the consistency of white glue prior to injecting it into the mold. This should be near the beginning of the **application phase.**

Note: If using an 8 mm stem, leave the nozzle full length. If a 10 mm, 12 mm, or 14 mm stem is used, trim the nozzle approximately in half. Prime the nozzle gently to remove space from the back of the syringe.

Prior to use, refer to the bone cement's and mold's directions for use for a full list of warnings, instructions, and contraindications.

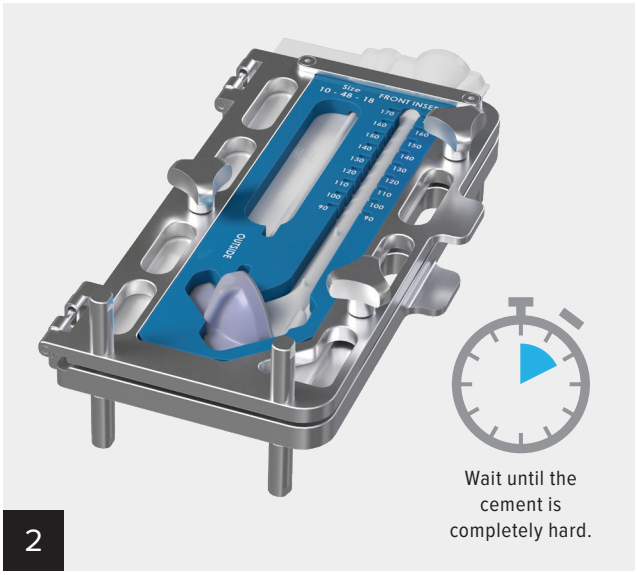
Creation of the Shoulder Spacer

Two batches of cement are needed to create the shoulder spacer.

1

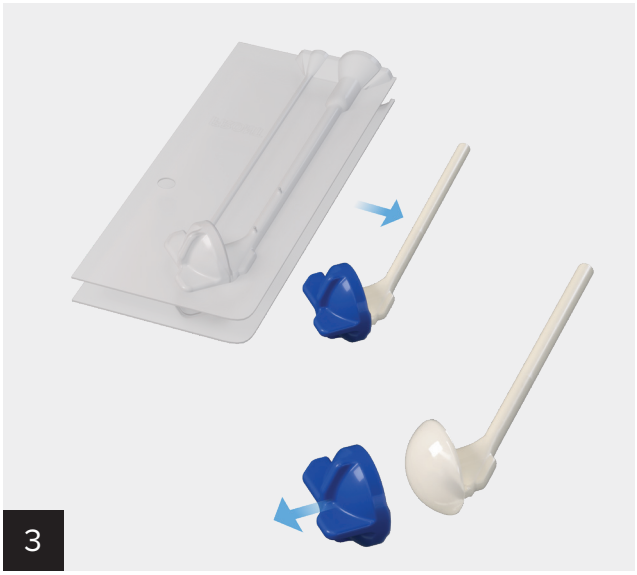
Insert the nozzle fully into the mold, then slowly and consistently inject the cement into the mold until full.

Leave the mold upright until fully hardened.



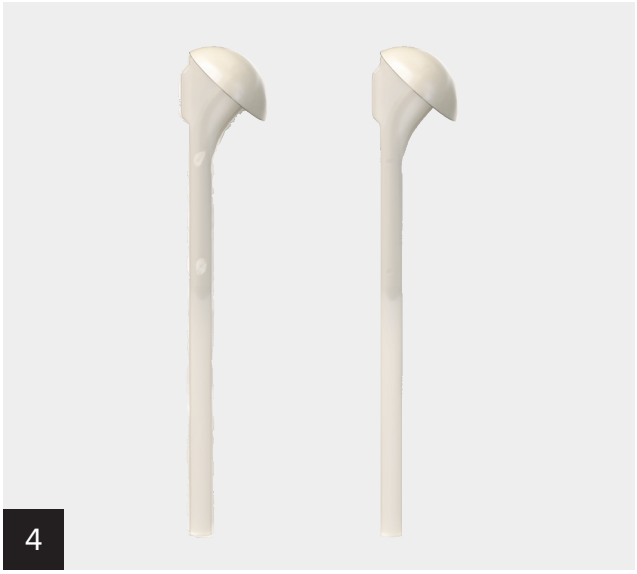
2

Use an osteotome to score the stem at the desired length.



3

Disassemble the screws and open the base to remove the mold. Manually remove the cement spacer from the mold and use the included pilars and a twisting motion to remove the head form. If necessary, break the stem at the scored mark to ensure proper length.



4

Use the pliers and rasp provided to remove all of the flashing produced by the mold.

5

Implantation can be performed with cement for fixation (keep in mind surgical considerations such as explantation when choosing amount of cement and level of spacer fixation).

Ordering Information

Product description	Item number
Arthrex Bone Cement HV	AR-**901-HV**
Arthrex Bone Cement HV+G	AR-**901-HVG**
Arthrex Bone Cement MV	AR-**901-MV**
Arthrex Bone Cement MV+G	AR-**901-MVG**
Arthrex Bone Cement Open Mixing Bowl	AR-**901-1**
Arthrex Bone Cement Closed Mixing Bowl	AR-**901-2**
Arthrex Bone Cement Mixing Syringe	AR-**901-3**
Arthrex Bone Cement Syringe Gun, disposable	AR-**901-4**
CeMend Shoulder Spacer Mold 8-42	AR-**902-0842M**
CeMend Shoulder Spacer Mold 10-42	AR-**902-1042M**
CeMend Shoulder Spacer Mold 10-48	AR-**902-1048M**
CeMend Shoulder Spacer Mold 12-42	AR-**902-1242M**
CeMend Shoulder Spacer Mold 12-48	AR-**902-1248M**
CeMend Shoulder Spacer Mold 14-48	AR-**902-1448M**
CeMend Core Extension	AR-**902-EXT**

CeMend™ Spacer Mold Set (AR-902-S)

Product description	Item number
CeMend Mold Base	AR-**902-01**
CeMend 8-42 Mold Insert Press	AR-**902-02**
CeMend10-42 Mold Insert Press	AR-**902-03**
CeMend 10-48 Mold Insert Press	AR-**902-04**
CeMend 12-42 Mold Insert Press	AR-**902-05**
CeMend 12-48 Mold Insert Press	AR-**902-06**
CeMend 14-48 Mold Insert Press	AR-**902-07**
CeMend Base Compression Bolt	AR-**902-08**
CeMend 42 mm Head Insert	AR-**902-09**
CeMend 48 mm Head Insert	AR-**902-10**
Rasp	AR-**902-11**
Pliers	AR-**902-12**

Arthrex®

This description of technique is provided as an educational tool and clinical aid to assist properly licensed medical professionals in the usage of specific Arthrex products. As part of this professional usage, the medical professional must use their professional judgment in making any final determinations in product usage and technique. In doing so, the medical professional should rely on their own training and experience, and should conduct a thorough review of pertinent medical literature and the product's directions for use. Postoperative management is patient-specific and dependent on the treating professional's assessment. Individual results will vary and not all patients will experience the same postoperative activity level or outcomes.

Arthrex manufacturer, authorized representative, and importer information (Arthrex eIFUs)

US patent information

arthrex.com